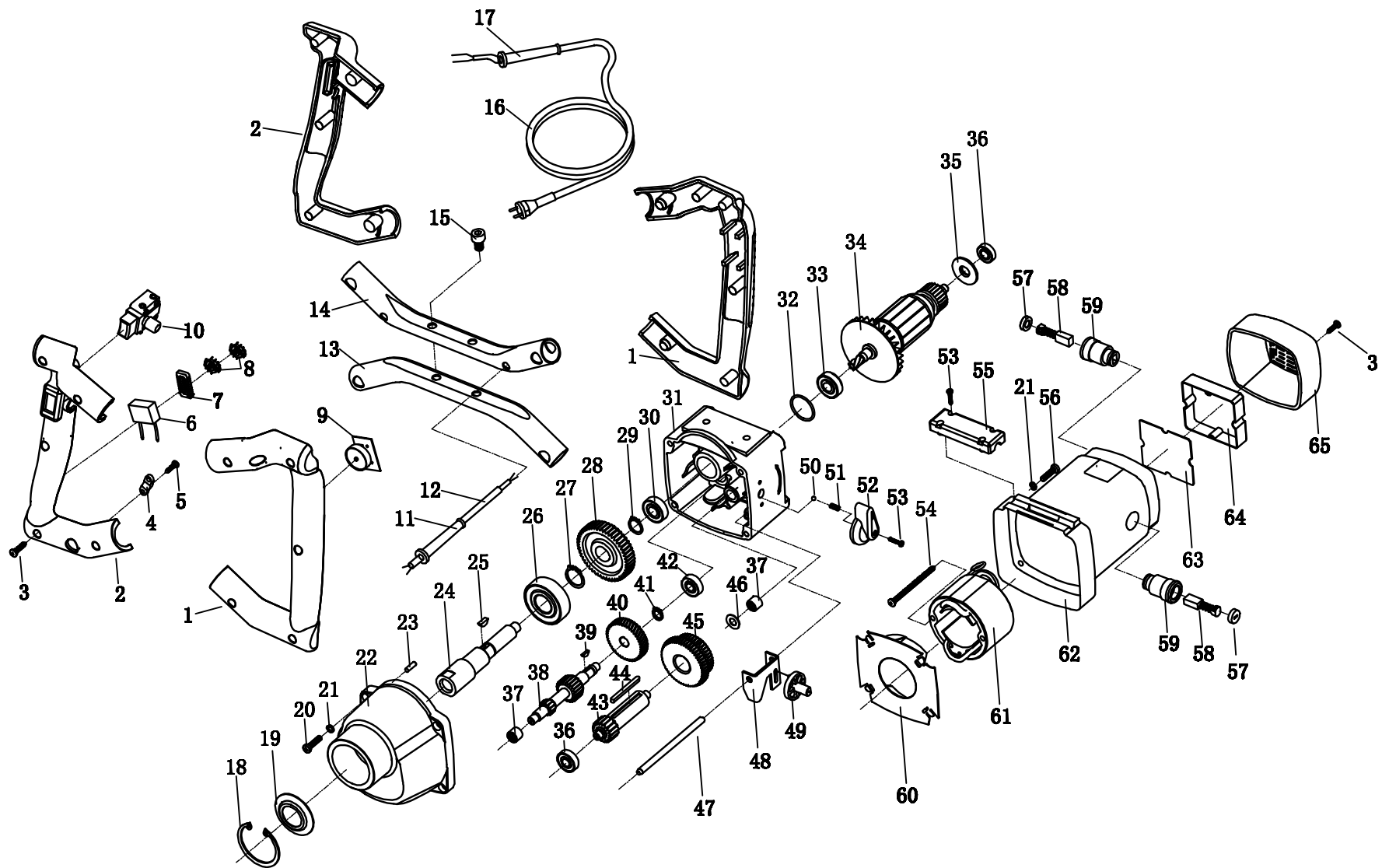


DESPIECE M15-M17



Purchasing code	name	BOM#
9M15M17R01	HANDLE BODY(FRONT)	1,2
9M15M17R02	SWITCH	10
9M15M17R03	SCREW ST4X20	3
9M15M17R04	STEEL PIPE, WITHOUT HOLE	13
9M15M17R05	STEEL PIPE, WITH HOLE	14
9M15M17R06	CLAMP	3
9M15M17R09	SLEEVE	11
9M15M17R11	SPRING WASHER, SCREW	20,21
9M15M17R12	FLAT WASHER	46
9M15M17R14	BEARING COVER	22
9M15M17R15	SPINDLE	24
9M15M17R16	DUST COVER	19
9M15M17R17	SAFETY RING ϕ 47	18
9M15M17R18	BEARING	26
9M15M17R19	SAFETY RING ϕ 20	27
9M15M17R20	HEMICYCLE KEY 4X5X12	25
9M15M17R21	SPINDLE GEAR	28
9M15M17R22	BEARING 6000ZZ	30
9M15M17R23	RING ϕ 15	29
9M15M17R24	GEAR BOX	31
9M15M17R25	SEALING RING ϕ 25.8 X 1.8	32
9M15M17R27	BEARING 6000 2RS	33
9M15M17R30	BALL BEARING 608ZZ	36
9M15M17R32	INSULATION GASKET (M)	35
9M15M17R33	NEEDLE BEARING HK0810	37
9M15M17R34	SECOND ACTIVE GEAR SHAFT	38
9M15M17R34A	HEMICYCLE KEY	39
9M15M17R35	MOTOR GEAR	40
9M15M17R38	THIRD ACTIVE GEAR SHAFT	43
9M15M17R39	PARALLEL KEY 4X4X45	44
9M15M17R40	SPINDLE DOUBLE GEAR	45
9M15M17R41	PIN 4X14	23
9M15M17R44	PIVOT	47
9M15M17R45	COULISSE	48
9M15M17R46	PARTIAL CORE, ECCENTRIC WHEEL	49
9M15M17R47	BALL	50
9M15M17R48	SRPING ϕ 0.5X ϕ 3.9XL12	51
9M15M17R49	LEVER	52
9M15M17R50	SCREW ST3X16	53
9M15M17R51	AIRGUIDE SHIM	60
9M15M17R52	SCREW ST4X70	54
9M15M17R56	CHASSIS	62
9M15M17R57	SCREW M5X25	56
9M15M17R58	CARBON BRUSH	58
9M15M17R59	BRUSH HOLDER	59
9M15M17R60	BRUSH CAP	57
9M15M17R64	CLAMP	55
9M15M17R65	SCREW ST3X16	53
9M15M17R66	CAPACITANCE	6
9M15M17R67	CIRCUIT BOARD SEAT	64
9M15M17R74	REAR COVER	65
9M15M17R77	CORD ARMOR	17
9M15R08	CIRCUIT BOARD	9
9M15R54	ROTOR	34
9M15R55	STATOR	61
9M15R67	SOFT START PLATE	63
9M17R08	CIRCUIT BOARD	9
9M17R54	ROTOR	34
9M17R55	STATOR	61
9M17R67	CONSTANT POWER BOARD	63
9M15R08N	CIRCUIT BOARD	9
9M15R67N	SOFT START PLATE	63
9M17R08N	CIRCUIT BOARD	9
9M17R67N	CONSTANT POWER BOARD	63

MCM15VM UPDATED BOM 26-09-2021

Drawing No.	Description	qty	Drawing No.	Description	qty
1	Right Handle	1	34	The rotor	1
2	Left Handle	1	35	M insulation gasket	1
3	Screw ST3.9X20	16	36	ball bearing 608 zz	2
4	Clamp	3	37	Needle bearing HK0810	2
5	Screw ST3.9X12	6	38	The second active gear shaft	1
6	Capacitance	1	39	Hemicycle key2.5X3.7X10	1
7	The inductance	1	40	Motor gear	1
8	Round inductance	2	41	Safety ring $\varnothing$ 10	1
9	Circuitry board	1	42	ball bearing 698 zz	1
10	Switch	1	43	The third active gear shaft	1
11	Sleeve (MG)	2	44	Parallel key 4×4×45	1
12	Cable	2	45	Spindle double gear	1
13	Steel pipe (no hole)	1	46	Flat washer $\varnothing$ 16*8*0.8	1
14	Steel pipe (a hole)	1	47	Pivot $\varnothing$ 6*106	1
15	Screw M8X12	4	48	Coulisse	1
16	Cord	1	49	Partial core + eccentric wheel core	1
17	Sleeve (Big)	1	50	Ball $\varnothing$ 4	1
18	Safety ring $\varnothing$ 47	1	51	Spring $\varnothing$ 0.5* $\varnothing$ 3.9*L12	1
19	Dust cover	1	52	Lever	1
20	Screw M5X20	4	53	Screw ST3X16	5
21	Spring washer $\varnothing$ 5	8	54	Screw ST4X70	2
22	Bearing cover 3#	1	55	Clamp	1
23	Pin 4*14	2	56	Screw M5X25	4
24	Spindle	1	57	Brush cap	2
25	Hemicycle key4X5X12	1	58	Carbon brush 6.5*9*17	2
26	Bearing 6204 ZZ	1	59	Brush holder	2
27	Safety ring $\varnothing$ 20	1	60	Airguide shim	1
28	Spindle gear	1	61	The stator (including the brush ring)	1
29	Safety ring $\varnothing$ 15	1	62	Chassis	1
30	Bearing 6000ZZ	1	63	Soft start plate	1
31	Gear box	1	64	Circuit board seats	1
32	Sealring $\varnothing$ 25.8*1.8	1	65	Rear cover	1
33	Bearing 6000 2RS	1			

MCM17VM UPDATED BOM 26-09-2021

Drawing No.	Description	qty	Drawing No.	Description	qty
1	Right Handle	1	34	The rotor	1
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3	Screw ST3.9X20	16	36	ball bearing 608 zz	2
4	Clamp	3	37	Needle bearing HK0810	2
5	Screw ST3.9X12	6	38	The second active gear shaft	1
6	Capacitance	1	39	Hemicycle key2.5X3.7X10	1
7	The inductance	1	40	Motor gear	1
8	Round inductance	2	41	Safety ring $\varnothing$ 10	1
9	Circuitry board	1	42	ball bearing 698 zz	1
10	Switch	1	43	The third active gear shaft	1
11	Sleeve (MG)	2	44	Parallel key 4×4×45	1
12	Cable	2	45	Spindle double gear	1
13	Steel pipe (no hole)	1	46	Flat washer $\varnothing$ 16*8*0.8	1
14	Steel pipe (a hole)	1	47	Pivot $\varnothing$ 6*106	1
15	Screw M8X12	4	48	Coulisse	1
16	Cord	1	49	Partial core + eccentric wheel core	1
17	Sleeve (Big)	1	50	Ball $\varnothing$ 4	1
18	Safety ring $\varnothing$ 47	1	51	Spring $\varnothing$ 0.5* $\varnothing$ 3.9*L12	1
19	Dust cover	1	52	Lever	1
20	Screw M5X20	4	53	Screw ST3X16	5
21	Spring washer $\varnothing$ 5	8	54	Screw ST4X70	2
22	Bearing cover 3#	1	55	Clamp	1
23	Pin 4*12	2	56	Screw M5X25	4
24	Spindle	1	57	Brush cap	2
25	Hemicycle key4X5X12	1	58	Carbon brush 6.5*9*17	2
26	Bearing 6204 ZZ	1	59	Brush holder	2
27	Safety ring $\varnothing$ 20	1	60	Airguide shim	1
28	Spindle gear	1	61	The stator (including the brush ring)	1
29	Safety ring $\varnothing$ 15	1	62	Chassis	1
30	Bearing 6000ZZ	1	63	Constant power board	1
31	Gear box 3#	1	64	Circuit board seats	1
32	Sealring $\varnothing$ 25.8*1.8	1	65	Rear cover	1
33	Bearing 6000 2RS	1			